



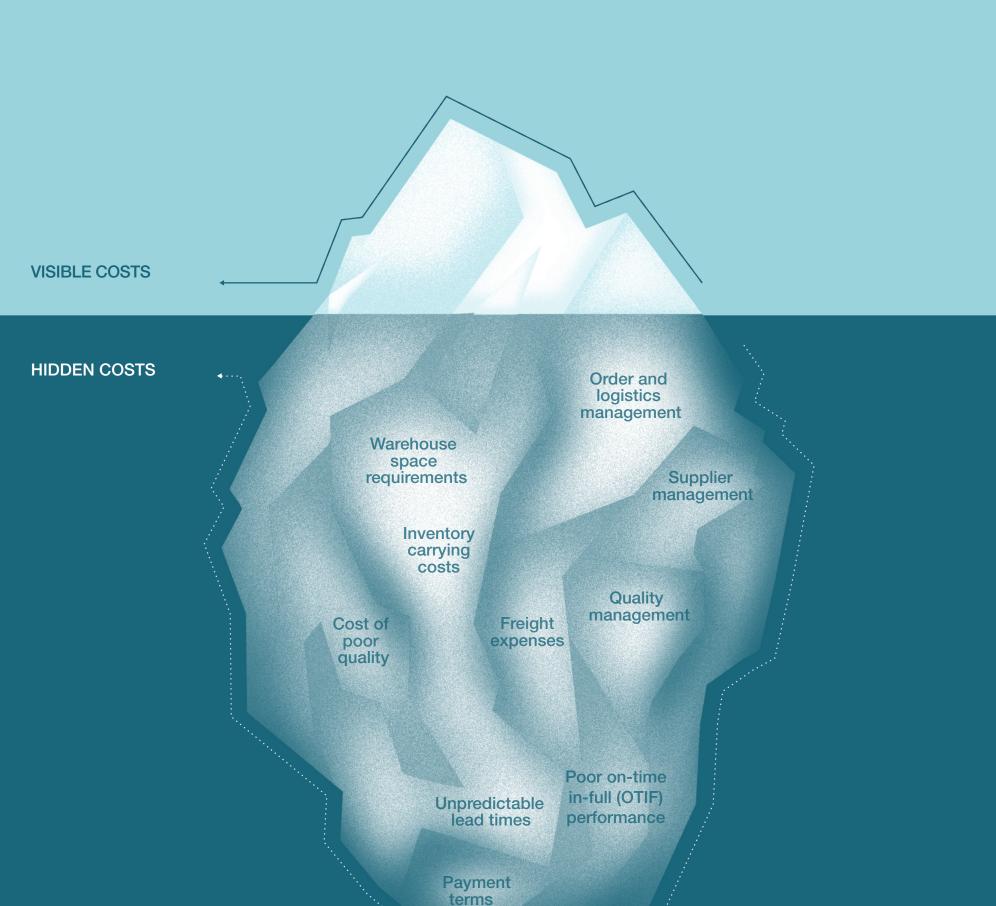
Let's talk total cost of ownership

The fancy sports car came at a great price—but that was just the tip of the iceberg.

After revving the motor and driving off the dealer lot, the buyer discovered that hidden costs accumulate fast: maintenance, repairs, insurance, gas, hard-to-source parts, and so on. The cost of ownership slowly reveals itself, often exceeding the price paid at the point of sale.

It's no different with CGMP chemicals used in bioproduction. It's easy to assume the costs stop at the order sheet. But the total cost of ownership (TCO) of these key products can run significantly higher. Hidden, ancillary costs from seemingly simple supply chain decisions can end up impacting your ability to mitigate risk and operate efficiently.

Hidden costs add up quickly and include a wide range of items



mitigating risk for materials used directly in bioproduction is complex

Managing your supply chain and

can be considerably higher than the actual product price. TCO has implications within the supply chain journey, from supplier management to quality assurance (QA)-released material for production and beyond.

Many details must be considered for effective material management, including the TCO, which

The risks of hidden costs:

Production delays can cost anywhere from \$150,000-\$530,000* of lost daily revenue, require quarantining and replacing

Non-compliant deliveries

inventory carrying costs with unfavorable implications on warehouse capacity.

Excessive individual supplier shipments

Lack of order consolidation results in higher

shipment handling expenses.

freight expenses, inefficient receiving, and high

non-compliant products, and increase

coordinating inbound material receipt and validation logisitics.

Direct ordering requires managing

Resource-intensive preproduction activities

multiple supplier relationships individually, and



while testing and keeping excess QA-released safety stock.

Large costs for raw material handling

Cash and assets tied up in warehouse space

and activities associated with safety stock can add up. This includes quarantining products

Material complexity and diversity

Increased resources (including non-

If not managed well, this increase in

resources could lead to health and

to stock materials properly.

safety risks.

production staff and overtime) are required

Questions to consider

How do you currently measure your

TCO for CGMP chemicals?

What are your biggest TCO drivers?

What strategies do you have to address drivers of TCO?

manufacturing processes and costs?

How has managing your CGMP

chemical supply chain impacted your core

speed to clinic and market are of paramount importance

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