

SAFETY DATA SHEET

Revision Date 18-Dec-2025

Revision Number 7

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name	N-(2-Chloroethyl)morpholine hydrochloride
Cat No. :	AC109200000; AC109200050; AC109201000; AC109205000
CAS No	3647-69-6
Synonyms	No information available
Recommended Use	Laboratory chemicals.
Uses advised against	Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTRAC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024).

Acute oral toxicity	Category 3
Acute dermal toxicity	Category 4
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Skin Sensitization	Category 1

Label Elements

Signal Word

Danger

Hazard Statements

Toxic if swallowed
Harmful in contact with skin
Causes severe skin burns and eye damage
May cause an allergic skin reaction



Precautionary Statements

Prevention

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection
Do not breathe dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Skin

Take off contaminated clothing and wash before reuse

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

If skin irritation or rash occurs: Get medical advice/attention

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth

Do NOT induce vomiting

Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Harmful to aquatic life with long lasting effects

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
Morpholine, 4-(2-chloroethyl)-, hydrochloride	3647-69-6	<=100

4. First-aid measures

General Advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact

In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	Causes burns by all exposure routes. May cause allergic skin reaction. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Carbon dioxide (CO ₂). Dry chemical. Chemical foam. CO ₂ , dry chemical, dry sand, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	No information available
Method -	No information available
Autoignition Temperature	365 °C / 689 °F
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products

Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride gas.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health	Flammability	Instability	Physical hazards
3	1	1	N/A

6. Accidental release measures

Personal Precautions	Use personal protective equipment as required. Evacuate personnel to safe areas. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid dust formation.
Environmental Precautions	Should not be released into the environment. Do not flush into surface water or sanitary sewer system.

Methods for Containment and Clean Up Sweep up and shovel into suitable containers for disposal. Avoid dust formation.

7. Handling and Storage

Handling	Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not ingest. If swallowed then seek immediate medical assistance. Do not breathe (dust, vapor, mist, gas). Avoid dust formation.
Storage.	Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Store under an inert atmosphere. Air sensitive. Incompatible Materials. Strong oxidizing agents.

8. Exposure controls / personal protection

Exposure Guidelines	This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
----------------------------	---

Engineering Measures	Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.
-----------------------------	---

Personal Protective Equipment

Eye/face Protection	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
----------------------------	---

Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
---------------------------------	---

Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
-------------------------------	---

Recommended Filter type:	Particulates filter conforming to EN 143.
---------------------------------	---

Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.
-------------------------	--

9. Physical and chemical properties

Appearance

Physical State	Powder Solid
-----------------------	--------------

Color	Beige
--------------	-------

Odor	Odorless
-------------	----------

Odor Threshold	No information available
-----------------------	--------------------------

Property	Values	Remarks	• Method
-----------------	---------------	----------------	-----------------

Melting Point/Range	182 - 185 °C / 359.6 - 365 °F
----------------------------	-------------------------------

Softening Point	No data available
------------------------	-------------------

Boiling Point/Range	No information available
----------------------------	--------------------------

Flash Point	No information available
--------------------	--------------------------

Flammability (liquid)	Not applicable
------------------------------	----------------

Flammability (solid,gas)	No information available
---------------------------------	--------------------------

Explosion Limits	No data available
-------------------------	-------------------

Autoignition Temperature	365 °C / 689 °F
---------------------------------	-----------------

Decomposition Temperature	No data available
----------------------------------	-------------------

pH	4,5-5
-----------	-------

Viscosity	Not applicable
------------------	----------------

Water Solubility	Soluble
-------------------------	---------

Solubility in other solvents	No information available
-------------------------------------	--------------------------

Partition Coefficient (n-octanol/water)	
Vapor Pressure	No data available
Density / Specific Gravity	No data available
Bulk Density	No data available
Vapor Density	Not applicable
Particle characteristics	Solid No data available

Other Information

Molecular Formula	C6 H12 Cl N O . H Cl
Molecular Weight	186.08
Evaporation Rate	Not applicable - Solid

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Hygroscopic.
Conditions to Avoid	Incompatible products. Exposure to moist air or water.
Incompatible Materials	Strong oxidizing agents
Hazardous Decomposition Products	Nitrogen oxides (NO _x), Carbon monoxide (CO), Carbon dioxide (CO ₂), Hydrogen chloride gas
Hazardous Polymerization	No information available.
Hazardous Reactions	None under normal processing.

11. Toxicological information**Information on expected route of exposure**

Inhalation	Avoid breathing dust or spray mist. May be harmful if inhaled.
Ingestion	May be harmful if swallowed.
Eyes	Avoid contact with eyes.
Skin	Avoid contact with skin.

Toxicology data for the components

Toxicologically Synergistic Products	No information available
(b) skin corrosion/irritation;	Category 1 B
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization;	
Respiratory	Based on available data, the classification criteria are not met
Skin	Category 1
	No information available
(e) germ cell mutagenicity;	Based on available data, the classification criteria are not met
(f) carcinogenicity;	Based on available data, the classification criteria are not met

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Morpholine, 4-(2-chloroethyl)-, hydrochloride	3647-69-6	Not listed				

(g) reproductive toxicity; Based on available data, the classification criteria are not met

(h) STOT-single exposure; Based on available data, the classification criteria are not met

(i) STOT-repeated exposure; Based on available data, the classification criteria are not met

Target Organs None known.

(j) aspiration hazard; Not applicable
Solid

Other Adverse Effects The toxicological properties have not been fully investigated.

Symptoms / effects,both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

Persistence and Degradability Soluble in water Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No	UN2923
Technical Shipping Name	N-(2-Chloroethyl)morpholine hydrochloride
Hazard Class	8
Subsidiary Hazard Class	6.1
Packing Group	III

TDG

UN-No	UN2923
Technical Shipping Name	N-(2-Chloroethyl)morpholine hydrochloride
Hazard Class	8
Subsidiary Hazard Class	6.1
Packing Group	III

IATA

UN-No	UN2923
Proper Shipping Name	CORROSIVE SOLID, TOXIC, N.O.S.*
Technical Shipping Name	N-(2-Chloroethyl)morpholine hydrochloride
Hazard Class	8
Subsidiary Hazard Class	6.1
Packing Group	III

IMDG/IMO

UN-No	UN2923
Proper Shipping Name	Corrosive solid, toxic, n.o.s.
Technical Shipping Name	N-(2-Chloroethyl)morpholine hydrochloride
Hazard Class	8
Subsidiary Hazard Class	6.1
Packing Group	III

15. Regulatory InformationUnited States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Morpholine, 4-(2-chloroethyl)-, hydrochloride	3647-69-6	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Morpholine, 4-(2-chloroethyl)-, hydrochloride	3647-69-6	-	X	222-881-2	-	-		X	X	KE-05-0339

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations Not applicable

U.S. Department of Transportation

Reportable Quantity (RQ): N
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Morpholine, 4-(2-chloroethyl)-, hydrochloride	3647-69-6	-	-	-

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Morpholine, 4-(2-chloroethyl)-, hydrochloride	3647-69-6	Not applicable	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) -	Seveso III Directive (2012/18/EC) -	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)

		Qualifying Quantities for Major Accident Notification	Qualifying Quantities for Safety Report Requirements		
Morpholine, 4-(2-chloroethyl)-, hydrochloride	3647-69-6	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By	Product stewardship (Regulatory Affairs) Thermo Fisher Scientific email - begel.sdsdesk@thermofisher.com
Revision Date	18-Dec-2025
Print Date	18-Dec-2025
Revision Summary	Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS