

SAFETY DATA SHEET

Creation Date 14-Mar-2012

Revision Date 18-Dec-2025

Revision Number 5

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name	Hexamethyleneimine
Cat No. :	AC120590000; AC120590050; AC120590100
CAS No	111-49-9
Synonyms	Homopiperidine; HMI
Recommended Use	Laboratory chemicals.
Uses advised against	Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024).

Flammable liquids	Category 2
Acute oral toxicity	Category 2
Acute Inhalation Toxicity - Dusts and Mists	Category 3
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1

Label Elements

Signal Word

Signal
Danger

Hazard Statements

Hazard Statements

Fatal if swallowed
Causes severe skin burns and eye damage
Toxic if inhaled



Precautionary Statements

Prevention

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Use only outdoors or in a well-ventilated area
Do not breathe dust/fume/gas/mist/vapors/spray
Wear protective gloves/protective clothing/eye protection/face protection
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground and bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Keep cool
Take action to prevent static discharges
Use non-sparking tools

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Take off contaminated clothing and wash before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth

Do NOT induce vomiting

Fire

In case of fire: Use CO₂, dry chemical, or foam to extinguish

Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None identified

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
Hexamethyleneimine	111-49-9	>95

4. First-aid measures

General Advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required. If not breathing, give artificial respiration.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	Difficulty in breathing. Causes burns by all exposure routes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.
Unsuitable Extinguishing Media	No information available
Flash Point	18 °C / 64.4 °F
Method -	No information available
Autoignition Temperature	255 °C / 491 °F
Explosion Limits	
Upper	9.90%
Lower	1.60%
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Hazardous Combustion Products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Thermal decomposition can lead to release of irritating gases and vapors.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health	Flammability	Instability	Physical hazards
4	3	0	N/A

6. Accidental release measures

Personal Precautions Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions Should not be released into the environment.

Methods for Containment and Clean Up Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and Storage

Handling Do not breathe mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Wear personal protective equipment/face protection. Do not ingest. If swallowed then seek immediate medical assistance. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges.

Storage. Keep away from heat, sparks and flame. Flammables area. Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Incompatible Materials. Strong oxidizing agents. Strong acids.

8. Exposure controls / personal protection

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment.

Personal Protective Equipment

Eye/face Protection Tight sealing safety goggles. Face protection shield.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type: Particulates filter conforming to EN 143. Ammonia and organic ammonia derivatives filter. Type K. Green. conforming to EN14387.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State Liquid

Color Light yellow

Odor Ammonia-like

Odor Threshold No information available

Property

Melting Point/Range -37 °C / -34.6 °F

Softening Point No data available

Remarks

• Method

Boiling Point/Range	138 °C / 280.4 °F	@ 760 mmHg
Flash Point	18 °C / 64.4 °F	Method - No information available
Flammability (liquid)	Highly flammable	On basis of test data
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	Lower 1.6 Upper 9.9	
Autoignition Temperature	255 - °C / 491 - °F	
Decomposition Temperature	> 300°C	
pH	No information available	
Viscosity	No data available	
Water Solubility	Soluble	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)	log Pow	
Component	1.7	
Hexamethyleneimine	7.4 mmHg @ 21 °C	
Vapor Pressure	0.880	
Density / Specific Gravity	Not applicable	Liquid
Bulk Density	3.4	(Air = 1.0)
Vapor Density		
Particle characteristics	Not applicable (liquid)	

Other Information

Molecular Formula	C6 H13 N
Molecular Weight	99.17
Explosive Properties	Vapors may form explosive mixtures with air

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.
Incompatible Materials	Strong oxidizing agents, Strong acids
Hazardous Decomposition Products	Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO ₂), Thermal decomposition can lead to release of irritating gases and vapors
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information**Information on expected route of exposure**

Inhalation	Harmful by inhalation.
Ingestion	Ingestion causes burns of the upper digestive and respiratory tracts. Can burn mouth, throat, and stomach. Harmful if swallowed.
Eyes	Causes burns. Corrosive to the eyes and may cause severe damage including blindness.
Skin	Risk of serious damage to eyes. Causes burns.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Hexamethyleneimine	400 mg/kg (Rat)	3160-5010 mg/kg (Rabbit)	2.77 mg/L/4h (Rat)

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; Category 1 B

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;
 Respiratory No data available
 Skin No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Hexamethyleneimine	111-49-9	Not listed				

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; No data available

Other Adverse Effects The toxicological properties have not been fully investigated.

Symptoms / effects,both acute and delayed Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains.

Persistence and Degradability Persistence is unlikely

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its water solubility.

Component	log Pow
Hexamethyleneimine	1.7

13. Disposal considerations

Waste Disposal Methods	Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.
-------------------------------	---

14. Transport information

DOT

UN-No	UN2493
Proper Shipping Name	HEXAMETHYLENEIMINE
Hazard Class	3
Subsidiary Hazard Class	8; 6.1
Packing Group	II

TDG

UN-No	UN2493
Proper Shipping Name	HEXAMETHYLENEIMINE
Hazard Class	3
Subsidiary Hazard Class	8; 6.1
Packing Group	II

IATA

UN-No	UN2493
Proper Shipping Name	HEXAMETHYLENEIMINE
Hazard Class	3
Subsidiary Hazard Class	8
Packing Group	II

IMDG/IMO

UN-No	UN2493
Proper Shipping Name	HEXAMETHYLENEIMINE
Hazard Class	3
Subsidiary Hazard Class	8
Packing Group	II

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Hexamethyleneimine	111-49-9	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Hexamethyleneimine	111-49-9	X	-	203-875-9	X	X	X	X	X	97-3-24

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Hexamethyleneimine	X	X	-	-	-

U.S. Department of Transportation

Reportable Quantity (RQ): N
 DOT Marine Pollutant N
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade Serious risk, Grade 3

Authorisation/Restrictions according to EU REACH Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Hexamethyleneimine	111-49-9	-	-	-

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic	Ozone Depletion	Restriction of

			Pollutant	Potential	Hazardous Substances (RoHS)
Hexamethyleneimine	111-49-9	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Hexamethyleneimine	111-49-9	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By

Product stewardship (Regulatory Affairs)
 Thermo Fisher Scientific
 email - begel.sdsdesk@thermofisher.com

Creation Date

14-Mar-2012

Revision Date

18-Dec-2025

Print Date

18-Dec-2025

Revision Summary

Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS