

SAFETY DATA SHEET

Creation Date 22-Sep-2009

Revision Date 19-Dec-2025

Revision Number 5

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name 3,3'-Dimethoxybenzidine dihydrochloride

Cat No. : AC184470000; AC184470050; AC184470250; AC184471000

CAS No 20325-40-0

Synonyms o-Dianisidine dihydrochloride

Recommended Use Laboratory chemicals.

Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute oral toxicity	Category 4
Skin Corrosion/Irritation	Category 1 A
Serious Eye Damage/Eye Irritation	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word

Danger

Hazard Statements

Harmful if swallowed

Causes severe skin burns and eye damage

May cause respiratory irritation

May cause cancer

**Precautionary Statements****Prevention**

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Do not breathe dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area

Wear protective gloves/protective clothing/eye protection/face protection

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

Take off contaminated clothing and wash before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth

Do NOT induce vomiting

Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Hazards classified under paragraph (d)(1)(ii) of 1910.1200**

No information available

WARNING. Cancer - <https://www.p65warnings.ca.gov/>.

3. Composition/information on Ingredients

Component	CAS No	Weight %
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	>95

4. First-aid measures

General Advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In

	the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray. Carbon dioxide (CO ₂). Dry chemical. Chemical foam. CO ₂ , dry chemical, dry sand, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	No information available
Method -	No information available
Autoignition Temperature	Not applicable
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride gas.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health
3

Flammability
1

Instability
0

Physical hazards
N/A

6. Accidental release measures

Personal Precautions	Use personal protective equipment as required. Evacuate personnel to safe areas. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid dust formation.
Environmental Precautions	Should not be released into the environment.
Methods for Containment and Clean Up	Sweep up and shovel into suitable containers for disposal. Avoid dust formation.

7. Handling and Storage

Handling	Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not ingest. If swallowed then seek immediate medical assistance. Do not breathe (dust, vapor, mist, gas). Avoid dust formation.
Storage.	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labeled containers. Corrosives area. Incompatible Materials. Strong oxidizing agents.

8. Exposure controls / personal protection

Exposure Guidelines	This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Engineering Measures	Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.
Personal Protective Equipment	
Eye/face Protection	Tight sealing safety goggles. Face protection shield.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended Filter type:	Particulates filter conforming to EN 143.
Hygiene Measures	Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Contaminated work clothing should not be allowed out of the workplace. Provide regular cleaning of equipment, work area and clothing. Avoid contact with skin, eyes or clothing. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wear suitable gloves and eye/face protection.

9. Physical and chemical properties

Appearance			
Physical State	Powder Solid		
Color	Beige		
Odor	No information available		
Odor Threshold	No information available		
Property	Values	Remarks	• Method
Melting Point/Range	268 °C / 514.4 °F		
Softening Point	No data available		
Boiling Point/Range	No information available		
Flash Point	No information available		
Flammability (liquid)	Not applicable	Method -	No information available
Flammability (solid,gas)	No information available	Solid	
Explosion Limits	No data available		
Autoignition Temperature	Not applicable		
Decomposition Temperature	No data available		
pH	1.7 @ 20°C	100g/l aq. sol	
Viscosity	Not applicable	Solid	
Water Solubility	No information available		
Solubility in other solvents	No information available		

Partition Coefficient (n-octanol/water)

Vapor Pressure	No data available	
Density / Specific Gravity	No data available	
Bulk Density	No data available	
Vapor Density	Not applicable	Solid
Particle characteristics	No data available	

Other Information

Molecular Formula	C14 H16 N2 O2 . 2 H Cl
Molecular Weight	317.21
Evaporation Rate	Not applicable - Solid

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products.
Incompatible Materials	Strong oxidizing agents
Hazardous Decomposition Products	Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO ₂), Hydrogen chloride gas
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Harmful by inhalation.
Ingestion	Ingestion causes burns of the upper digestive and respiratory tracts. Can burn mouth, throat, and stomach. Harmful if swallowed.
Eyes	Causes burns. Corrosive to the eyes and may cause severe damage including blindness. Risk of serious damage to eyes.
Skin	Causes burns.

Toxicology data for the components

Toxicologically Synergistic Products	No information available
(b) skin corrosion/irritation;	Category 1 A
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization;	
Respiratory	No data available
Skin	No data available
(e) germ cell mutagenicity;	No data available
(f) carcinogenicity;	Category 1B

May cause cancer

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; Not applicable
Solid

Symptoms / effects, both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated.**Endocrine Disrupting Properties** This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains.

Persistence and Degradability No information available**Bioaccumulation/ Accumulation** No information available.**Mobility** No information available.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN3261
 Proper Shipping Name Corrosive solid, acidic, organic, n.o.s.
 Technical Shipping Name 3,3'-Dimethoxybenzidine dihydrochloride
 Hazard Class 8
 Packing Group II

TDG

UN-No UN3261
 Proper Shipping Name Corrosive solid, acidic, organic, n.o.s.
 Technical Shipping Name 3,3'-Dimethoxybenzidine dihydrochloride
 Hazard Class 8
 Packing Group II

IATA

UN-No	UN3261
Proper Shipping Name	Corrosive solid, acidic, organic, n.o.s.
Technical Shipping Name	3,3'-Dimethoxybenzidine dihydrochloride
Hazard Class	8
Packing Group	II

IMDG/IMO

UN-No	UN3261
Proper Shipping Name	Corrosive solid, acidic, organic, n.o.s.
Technical Shipping Name	3,3'-Dimethoxybenzidine dihydrochloride
Hazard Class	8
Packing Group	II

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	X	-	243-737-5	-	X	X	-	X	2012-1-637

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting thresholds
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	>95	0.1 %	-

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

Not applicable

Clean Air Act

Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65

This product contains the following Proposition 65 chemicals.

Component	CAS No	California Prop. 65	Prop 65 NSRL	Category
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	Carcinogen	0.19 µg/day	Carcinogen

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
3,3'-Dimethoxybenzidine dihydrochloride	X	X	-	-	-

U.S. Department of Transportation

Reportable Quantity (RQ): N
 DOT Marine Pollutant N
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security

This product does not contain any DHS chemicals.

Other International Regulations**Mexico - Grade**

No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	-	Use restricted. See entry 28. (see link for restriction details) Use restricted. See entry 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	Not applicable	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By

Product stewardship (Regulatory Affairs)
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22-Sep-2009

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19-Dec-2025

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19-Dec-2025

Revision Summary

Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS