

SAFETY DATA SHEET

Revision Date 19-Dec-2025

Revision Number 5

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name	m-Phenylenediamine dihydrochloride
Cat No. :	AC216650000; AC216650250; AC216651000
CAS No	541-69-5
Synonyms	3-aminoaniline d; 1,3-phenyldiamine dihydrochloride; 1,3-Diaminobenzene dihydrochloride
Recommended Use	Laboratory chemicals.
Uses advised against	Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute oral toxicity	Category 3
Acute dermal toxicity	Category 3
Acute Inhalation Toxicity - Dusts and Mists	Category 3
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1
Germ Cell Mutagenicity	Category 1B

Label Elements

Signal Word

Danger

Hazard Statements

May cause an allergic skin reaction
 Causes serious eye irritation
 May cause genetic defects
 Toxic if swallowed, in contact with skin or if inhaled

**Precautionary Statements****Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves/protective clothing/eye protection/face protection

Response

IF exposed or concerned: Get medical attention/advice

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing
 Call a POISON CENTER or doctor

Skin

IF ON SKIN: Wash with plenty of soap and water
 Call a POISON CENTER or doctor if you feel unwell
 Take off immediately all contaminated clothing
 Take off contaminated clothing and wash before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor
 Rinse mouth

Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Very toxic to aquatic life with long lasting effects

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
1,3-Benzenediamine, dihydrochloride	541-69-5	99

4. First-aid measures

Eye Contact	Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is required.
Inhalation	Remove from exposure, lie down. Remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Immediate medical attention is required.
Ingestion	Call a physician immediately. Clean mouth with water.
Most important symptoms and effects	May cause allergic skin reaction. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray. Carbon dioxide (CO ₂). Dry chemical. Alcohol resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	No information available
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical
 Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products
 Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride gas.

Protective Equipment and Precautions for Firefighters
 As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA	Health 3	Flammability 1	Instability 0	Physical hazards N/A
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6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required.
Environmental Precautions	See Section 12 for additional Ecological Information. Avoid release to the environment. Collect spillage.

Methods for Containment and Clean Up Sweep up and shovel into suitable containers for disposal.

7. Handling and Storage

Handling	Do not breathe dust. Do not breathe mist/vapors/spray. Do not get in eyes, on skin, or on
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clothing. Handle product only in closed system or provide appropriate exhaust ventilation.

Storage. Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Protect from direct sunlight. Keep under nitrogen. Incompatible Materials. Strong oxidizing agents.

8. Exposure controls / personal protection

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State Powder Solid
Color Beige
Odor Odorless
Odor Threshold No information available

Property Values

Melting Point/Range	No data available
Softening Point	No data available
Boiling Point/Range	No information available
Flash Point	No information available
Flammability (liquid)	Not applicable
Flammability (solid,gas)	No information available
Explosion Limits	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
pH	No information available
Viscosity	No data available
Water Solubility	freely soluble
Solubility in other solvents	No information available
Partition Coefficient (n-octanol/water)	
Vapor Pressure	No data available
Density / Specific Gravity	No data available
Bulk Density	No data available
Vapor Density	No data available
Particle characteristics	No data available

Remarks • Method

Method - No information available
Solid

(Air = 1.0)

Other Information

Molecular Formula C6 H8 N2 . 2 H Cl
Molecular Weight 181.07

10. Stability and reactivity

Reactive Hazard None known, based on information available

Stability Stable under normal conditions. Light sensitive.

Conditions to Avoid Exposure to light. Incompatible products.

Incompatible Materials Strong oxidizing agents

Hazardous Decomposition Products Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO₂), Hydrogen chloride gas

Hazardous Polymerization Hazardous polymerization does not occur.

Hazardous Reactions None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation May produce an allergic reaction. Harmful by inhalation. Avoid breathing dust or spray mist.
Ingestion May cause allergic reaction. May be harmful if swallowed.
Eyes Sensitization. Avoid contact with eyes. Irritating to eyes.
Skin Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Avoid contact with skin. May cause irritation. Harmful in contact with skin.

Toxicology data for the components

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; No data available

(c) serious eye damage/irritation; No data available

(d) respiratory or skin sensitization;
Respiratory No data available
Skin No data available
 May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
1,3-Benzenediamine, dihydrochloride	541-69-5	Not listed				

(g) reproductive toxicity; No data available

(h) STOT-single exposure;	No data available
(i) STOT-repeated exposure;	No data available
Target Organs	No information available.
(j) aspiration hazard;	No data available
Other Adverse Effects	The toxicological properties have not been fully investigated. See actual entry in RTECS for complete information
Symptoms / effects,both acute and delayed	Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.
Other Adverse Effects	The toxicological properties have not been fully investigated. See actual entry in RTECS for complete information.
Endocrine Disrupting Properties	This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains.

Persistence and Degradability	No information available
Bioaccumulation/ Accumulation	No information available.
Mobility	No information available.

13. Disposal considerations

Waste Disposal Methods	Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.
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14. Transport information

DOT

UN-No	UN1673
Hazard Class	6.1
Packing Group	III

TDG

UN-No	UN1673
Hazard Class	6.1
Packing Group	III

IATA

UN-No	UN1673
Proper Shipping Name	PHENYLENEDIAMINES
Hazard Class	6.1
Packing Group	III

IMDG/IMO

UN-No	UN1673
Proper Shipping Name	PHENYLENEDIAMINES
Hazard Class	6.1
Packing Group	III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
1,3-Benzenediamine, dihydrochloride	541-69-5	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
1,3-Benzenediamine, dihydrochloride	541-69-5	X	-	208-790-0	X	-		X	X	KE-05-1004

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations Not applicable

U.S. Department of Transportation

Reportable Quantity (RQ): N
 DOT Marine Pollutant N
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
1,3-Benzenediamine, dihydrochloride	541-69-5	-	Use restricted. See entry 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
1,3-Benzenediamine, dihydrochloride	541-69-5	Not applicable	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
1,3-Benzenediamine, dihydrochloride	541-69-5	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By Product stewardship (Regulatory Affairs)
 Thermo Fisher Scientific
 email - begel.sdsdesk@thermofisher.com

Revision Date 19-Dec-2025
Print Date 19-Dec-2025
Revision Summary Updated to the U.S. Department of Labor's Occupational Safety and Health Administration

(OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS