

SAFETY DATA SHEET

Creation Date 16-Dec-2020

Revision Date 19-Dec-2025

Revision Number 6

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name Isophorondiamine, mixture of cis and trans

Cat No. : AC352940000; AC352940010; AC352942500

CAS No 2855-13-2
Synonyms 5-Amino-1,3,3-trimethylcyclohexanemethylamine

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11

Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99

CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

CHEMTREC®, Inside the USA: 800-424-9300

CHEMTREC®, Outside the USA: 001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute oral toxicity	Category 4
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Skin Sensitization	Category 1A
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word

Danger

Hazard Statements

Harmful if swallowed

Causes severe skin burns and eye damage

May cause respiratory irritation

May cause an allergic skin reaction

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Do not breathe dust/fume/gas/mist/vapors/spray

Wear protective gloves/protective clothing/eye protection/face protection

Contaminated work clothing should not be allowed out of the workplace

Use only outdoors or in a well-ventilated area

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

Take off contaminated clothing and wash before reuse

If skin irritation or rash occurs: Get medical advice/attention

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth

Do NOT induce vomiting

Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None identified

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
Isophorone diamine	2855-13-2	<=100

4. First-aid measures

General Advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Call a physician immediately.
Inhalation	If not breathing, give artificial respiration. Remove from exposure, lie down. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician immediately.
Ingestion	Do NOT induce vomiting. Clean mouth with water. Never give anything by mouth to an unconscious person. Call a physician immediately.
Most important symptoms and effects	Causes burns by all exposure routes. May cause allergic skin reaction. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray. Carbon dioxide (CO ₂). Dry chemical. Chemical foam. CO ₂ , dry chemical, dry sand, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	117 °C / 242.6 °F
Method -	No information available
Autoignition Temperature	380 °C / 716 °F
Explosion Limits	
Upper	No data available
Lower	1.2%
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health
3

Flammability
1

Instability
0

Physical hazards
N/A

6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required. Evacuate
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Environmental Precautions personnel to safe areas. Keep people away from and upwind of spill/leak. Should not be released into the environment. Do not flush into surface water or sanitary sewer system.

Methods for Containment and Clean Up Keep in suitable, closed containers for disposal. Soak up with inert absorbent material.

7. Handling and Storage

Handling Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Storage. Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Corrosives area. Keep containers tightly closed in a dry, cool and well-ventilated place. Incompatible Materials. Acids. Strong oxidizing agents.

8. Exposure controls / personal protection

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limitsestablished by the region specific regulatory bodies.

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type: Particulates filter conforming to EN 143. Ammonia and organic ammonia derivatives filter. Type K. Green. conforming to EN14387.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State

Liquid

Color

Colorless

Odor

Rotten-egg like

Odor Threshold

No information available

Property

Values

Remarks

• Method

Melting Point/Range

10 °C / 50 °F

Softening Point

No data available

Boiling Point/Range

247 °C / 476.6 °F

Flash Point

117 °C / 242.6 °F

Method - No information available

Flammability (liquid)

No data available

Flammability (solid,gas)

Not applicable

Liquid

Explosion Limits

Lower 1.2

Autoignition Temperature	380 °C / 716 °F	
Decomposition Temperature	No data available	
pH	11.6	
Viscosity	No data available	
Water Solubility	Miscible	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
Isophorone diamine	0.99	
Vapor Pressure	No data available	
Density / Specific Gravity	0.920	
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

Other Information

Molecular Formula	C10 H22 N2
Molecular Weight	170.3

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	No information available.
Conditions to Avoid	Incompatible products.
Incompatible Materials	Acids, Strong oxidizing agents
Hazardous Decomposition Products	Nitrogen oxides (NO _x), Carbon monoxide (CO), Carbon dioxide (CO ₂)
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	May produce an allergic reaction.
Ingestion	May cause allergic reaction. May be harmful if swallowed.
Eyes	Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness. Sensitization.
Skin	Avoid contact with skin. Causes burns. Skin Corrosion/Irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Isophorone diamine	LD50 = 1030 mg/kg (Rat)	LD50 > 2000 mg/kg (Rat)	LC50 > 5.01 mg/L (Rat) 4 h LC50 1.07 - 5.01 mg/L (Rat) 4 h

Toxicologically Synergistic Products	No information available
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(b) skin corrosion/irritation;	Category 1 B
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(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;

Respiratory

No data available

Skin

Sub-category 1A

No information available

(e) germ cell mutagenicity;

No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Isophorone diamine	2855-13-2	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity;

No data available

(h) STOT-single exposure;

No data available

(i) STOT-repeated exposure;

No data available

Target Organs

None known.

(j) aspiration hazard;

No data available

Symptoms / effects, both acute and delayed

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

Other Adverse Effects

The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties

This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains. Contains a substance which is: Harmful to aquatic organisms. The product contains following substances which are hazardous for the environment. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Isophorone diamine	EC50: = 37 mg/L, 72h (Desmodesmus subspicatus)	Not listed	Not listed	EC50: 14.6 - 21.5 mg/L, 48h semi-static (Daphnia magna)

Persistence and Degradability

Persistence is unlikely

Bioaccumulation/ Accumulation

No information available.

Mobility

. Will likely be mobile in the environment due to its water solubility.

Component	log Pow
Isophorone diamine	0.99

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2289
 Proper Shipping Name ISOPHORONEDIAMINE
 Hazard Class 8
 Packing Group III

TDG

UN-No UN2289
 Proper Shipping Name ISOPHORONEDIAMINE
 Hazard Class 8
 Packing Group III

IATA

UN-No UN2289
 Proper Shipping Name ISOPHORONEDIAMINE
 Hazard Class 8
 Packing Group III

IMDG/IMO

UN-No UN2289
 Proper Shipping Name ISOPHORONEDIAMINE
 Hazard Class 8
 Packing Group III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Isophorone diamine	2855-13-2	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Isophorone diamine	2855-13-2	X	-	220-666-8	X	X	X	X	X	KE-01487

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Isophorone diamine	-	X	-	-	-

U.S. Department of Transportation

Reportable Quantity (RQ): N
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Isophorone diamine	2855-13-2	-	Use restricted. See entry 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Isophorone diamine	2855-13-2	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Isophorone diamine	2855-13-2	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By	Product stewardship (Regulatory Affairs) Thermo Fisher Scientific email - begel.sdsdesk@thermofisher.com
Creation Date	16-Dec-2020
Revision Date	19-Dec-2025
Print Date	19-Dec-2025
Revision Summary	Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS