

SAFETY DATA SHEET

Creation Date 12-Sep-2014

Revision Date 19-Dec-2025

Revision Number 8

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name Hydrochloric acid, 4N solution in 1,4-Dioxane/water

Cat No. : AC366520000; AC366520025; AC366521000

Synonyms No information available

Recommended Use Laboratory chemicals.

Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11

Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99

CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Flammable liquids	Category 2
Corrosive to metals	Category 1
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word

Danger

Hazard Statements

Highly flammable liquid and vapor
May be corrosive to metals
Causes severe skin burns and eye damage
May cause respiratory irritation
May cause cancer



Precautionary Statements

Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Use only outdoors or in a well-ventilated area
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground and bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Keep only in original packaging
Keep cool
Wear protective gloves/protective clothing/eye protection/face protection
Take action to prevent static discharges
Use non-sparking tools

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Take off contaminated clothing and wash before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Fire

In case of fire: Use CO₂, dry chemical, or foam to extinguish

Spills

Absorb spillage to prevent material damage

Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed
Store in corrosive resistant polypropylene container with a resistant inliner
Store in a dry place

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Repeated exposure may cause skin dryness or cracking

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

Hazards resulting from a reaction with other chemicals under normal conditions of use

May form explosive peroxides.

Other hazards

Contains a known or suspected endocrine disruptor.
 WARNING. Cancer - <https://www.p65warnings.ca.gov/>.

3. Composition/information on Ingredients

Component	CAS No	Weight %
1,4-Dioxane	123-91-1	65
Water	7732-18-5	20
Hydrochloric acid	7647-01-0	15

4. First-aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Call a physician immediately.
Inhalation	If not breathing, give artificial respiration. Remove from exposure, lie down. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician immediately.
Ingestion	Do NOT induce vomiting. Clean mouth with water. Never give anything by mouth to an unconscious person. Call a physician immediately.
Most important symptoms and effects	Causes burns by all exposure routes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	CO ₂ , dry chemical, dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.
Unsuitable Extinguishing Media	No information available
Flash Point	12 °C / 53.6 °F
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Hazardous Combustion Products

Carbon monoxide (CO). Carbon dioxide (CO₂). Chlorine. Hydrogen. Thermal decomposition can lead to release of irritating gases and vapors. Hydrogen chloride gas.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health 3	Flammability 3	Instability 0	Physical hazards N/A
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6. Accidental release measures

Personal Precautions	Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Remove all sources of ignition. Take precautionary measures against static discharges.
Environmental Precautions	Should not be released into the environment.
Methods for Containment and Clean Up	Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and Storage

Handling	Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance. If peroxide formation is suspected, do not open or move container. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges.
Storage.	Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Containers should be dated when opened and tested periodically for the presence of peroxides. Should crystals form in a peroxidizable liquid, peroxidation may have occurred and the product should be considered extremely dangerous. In this instance, the container should only be opened remotely by professionals. Keep away from heat, sparks and flame. Flammables area. Do not store in metal containers. Keep refrigerated. Incompatible Materials. Acids. Bases. Strong oxidizing agents. Amines. Halogens. Sulfides. Aldehydes. Fluorine. oxygen. Acid anhydrides. Metals. copper. Reducing Agent.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
1,4-Dioxane	TWA: 20 ppm Skin	(Vacated) TWA: 25 ppm (Vacated) TWA: 90 mg/m ³ Skin TWA: 100 ppm TWA: 360 mg/m ³	IDLH: 500 ppm Ceiling: 1 ppm Ceiling: 3.6 mg/m ³	TWA: 20 ppm
Hydrochloric acid	Ceiling: 2 ppm	Ceiling: 5 ppm Ceiling: 7 mg/m ³ (Vacated) Ceiling: 5 ppm (Vacated) Ceiling: 7 mg/m ³	IDLH: 50 ppm Ceiling: 5 ppm Ceiling: 7 mg/m ³	Ceiling: 2 ppm

Legend

ACGIH - American Conference of Governmental Industrial Hygienists
 OSHA - Occupational Safety and Health Administration
 NIOSH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment.

Personal Protective Equipment

Eye/face Protection Tight sealing safety goggles. Face protection shield.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type: low boiling organic solvent. Type AX. Brown. conforming to EN371. or. Organic gases and vapours filter. Type A. Brown. conforming to EN14387.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State Liquid

Color Colorless

Odor No information available

Odor Threshold No information available

Property

Melting Point/Range No data available

Softening Point No data available

Boiling Point/Range No information available

Flash Point 12 °C / 53.6 °F

Flammability (liquid) Highly flammable

Flammability (solid,gas) Not applicable

Explosion Limits No data available

Autoignition Temperature No data available

Decomposition Temperature No data available

pH < 1

Viscosity No data available

Water Solubility Miscible

Solubility in other solvents No information available

Partition Coefficient (n-octanol/water)

Component **log Pow**

1,4-Dioxane -0.42

Vapor Pressure No data available

Density / Specific Gravity 1.1

Bulk Density Not applicable

Vapor Density No data available

Particle characteristics Not applicable (liquid)

Remarks • Method

Method - No information available

On basis of test data

Liquid

Liquid
(Air = 1.0)

Other Information

Molecular Formula Cl H

Molecular Weight 36.45

Explosive Properties Vapors may form explosive mixtures with air

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Excess heat. Incompatible products. Keep away from open flames, hot surfaces and sources of ignition.
Incompatible Materials	Acids, Bases, Strong oxidizing agents, Amines, Halogens, Sulfides, Aldehydes, Fluorine, oxygen, Acid anhydrides, Metals, copper, Reducing Agent
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Chlorine, Hydrogen, Thermal decomposition can lead to release of irritating gases and vapors, Hydrogen chloride gas
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Not an expected route of exposure.
Ingestion	May be harmful if swallowed.
Eyes	Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness.
Skin	Avoid contact with skin. Causes burns. Skin Corrosion/Irritation.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
1,4-Dioxane	5170 mg/kg (Rat) 4200 mg/kg (Rat)	LD50 = 7600 mg/kg (Rabbit)	48.5 mg/L (Rat) 4 h
Water	-	-	-
Hydrochloric acid	238 - 277 mg/kg (Rat)	> 5010 mg/kg (Rabbit)	1.68 mg/L (Rat) 1 h

Toxicologically Synergistic Products	No information available
(b) skin corrosion/irritation;	Category 1 B
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization;	
Respiratory	No data available
Skin	No data available
(e) germ cell mutagenicity;	No data available
(f) carcinogenicity;	Category 1B
	The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
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1,4-Dioxane	123-91-1	Group 2B	Reasonably Anticipated	A3	X	A3
Water	7732-18-5	Not listed	Not listed	Not listed	Not listed	Not listed
Hydrochloric acid	7647-01-0	Not listed	Not listed	Not listed	Not listed	Not listed

IARC (International Agency for Research on Cancer)

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Group 1 - Carcinogenic to Humans

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

NTP: (National Toxicity Program)

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Known - Known Carcinogen

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

ACGIH: (American Conference of Governmental Industrial Hygienists)

A1 - Known Human Carcinogen

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

Mexico - Occupational Exposure Limits - Carcinogens

ACGIH: (American Conference of Governmental Industrial Hygienists)

Mexico - Occupational Exposure Limits - Carcinogens

A1 - Confirmed Human Carcinogen

A2 - Suspected Human Carcinogen

A3 - Confirmed Animal Carcinogen

A4 - Not Classifiable as a Human Carcinogen

A5 - Not Suspected as a Human Carcinogen

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system.

(i) STOT-repeated exposure; No data available

Target Organs None known.

(j) aspiration hazard; No data available

Symptoms / effects,both acute and delayed Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health . Substance identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

12. Ecological information

Ecotoxicity

Do not empty into drains. .

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
1,4-Dioxane	Not listed	LC50: = 9850 mg/L, 96h (Pimephales promelas) LC50: 10306 - 14742 mg/L, 96h static (Pimephales promelas)	EC50 = 610 mg/L 5 min EC50 = 668 mg/L 15 min EC50 = 733 mg/L 30 min	EC50 = 163 mg/L 48h

		LC50: = 9850 mg/L, 96h flow-through (Pimephales promelas) LC50: > 10000 mg/L, 96h semi-static (Lepomis macrochirus) LC50: > 10000 mg/L, 96h static (Lepomis macrochirus)		
Hydrochloric acid	-	282 mg/L LC50 96 h Gambia affinis mg/L LC50 48 h Leuciscus idus	-	56mg/L EC50 72h Daphnia

Persistence and Degradability Miscible with water Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility . Will likely be mobile in the environment due to its water solubility.

Component	log Pow
1,4-Dioxane	-0.42

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

Component	RCRA - U Series Wastes	RCRA - P Series Wastes
1,4-Dioxane - 123-91-1	U108	-

14. Transport information

DOT

UN-No UN2924
 Proper Shipping Name Alcohols,n.o.s., (Ethanol, Methanol)
 Technical Shipping Name 1,4-Dioxane, Hydrochloric acid
 Hazard Class 3
 Subsidiary Hazard Class 8
 Packing Group II

TDG

UN-No UN2924
 Proper Shipping Name Flammable liquid, corrosive, n.o.s.
 Technical Shipping Name 1,4-Dioxane, Hydrochloric acid
 Hazard Class 3
 Subsidiary Hazard Class 8
 Packing Group II

IATA

UN-No UN2924
 Proper Shipping Name Flammable liquid, corrosive, n.o.s.
 Technical Shipping Name 1,4-Dioxane, Hydrochloric acid
 Hazard Class 3
 Subsidiary Hazard Class 8
 Packing Group II

IMDG/IMO

UN-No UN2924
 Proper Shipping Name Flammable liquid, corrosive, n.o.s.
 Technical Shipping Name 1,4-Dioxane, Hydrochloric acid
 Hazard Class 3
 Subsidiary Hazard Class 8
 Packing Group II

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
1,4-Dioxane	123-91-1	X	ACTIVE	-
Water	7732-18-5	X	ACTIVE	-
Hydrochloric acid	7647-01-0	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
1,4-Dioxane	123-91-1	X	-	204-661-8	X	X	X	X	X	KE-10463
Water	7732-18-5	X	-	231-791-2	X	X		X	X	KE-35400
Hydrochloric acid	7647-01-0	X	-	231-595-7	X	X	X	X	X	KE-20189

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)**U.S. Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting thresholds
1,4-Dioxane	123-91-1	65	0.1 %	-
Hydrochloric acid	7647-01-0	15	1.0 %	-

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

Component	CWA - Hazardous Substances	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants
Hydrochloric acid	X	5000 lb	-	-

Clean Air Act

Component	HAPS Data	Class 1 Ozone Depletors	Class 2 Ozone Depletors
1,4-Dioxane	X		-
Hydrochloric acid	X		-

OSHA - Occupational Safety and Health Administration Not applicable

Component	Specifically Regulated Chemicals	Highly Hazardous Chemicals
Hydrochloric acid	-	TQ: 5000 lb

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

Component	Hazardous Substances RQs	CERCLA Extremely Hazardous Substances RQs	SARA Reportable Quantity (RQ)
1,4-Dioxane	100 lb	-	100 lb 45.4 kg
Hydrochloric acid	5000 lb	5000 lb	5000 lb 2270 kg

California Proposition 65

This product contains the following Proposition 65 chemicals.

Component	CAS No	California Prop. 65	Prop 65 NSRL	Category
1,4-Dioxane	123-91-1	Carcinogen	30 µg/day	Carcinogen

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
1,4-Dioxane	X	X	X	X	X
Water	-	-	X	-	-
Hydrochloric acid	X	X	X	X	X

U.S. Department of Transportation

Reportable Quantity (RQ): Y
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security

This product contains the following DHS chemicals:

Legend - STQs = Screening Threshold Quantities, APA = A placarded amount

Component	DHS Chemical Facility Anti-Terrorism Standard
Hydrochloric acid	Release STQs - 15000lb (concentration >=37%) Release STQs - 5000lb (anhydrous) Theft STQs - 500lb (anhydrous)

Other International Regulations**Mexico - Grade**

No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
1,4-Dioxane	123-91-1	-	Use restricted. See entry 75. (see link for restriction details) Use restricted. See entry 28. (see link for restriction details)	SVHC Candidate list - 204-661-8 - Carcinogenic (Article 57a) Equivalent level of concern having probable serious effects to the environment (Article 57f - environment) Equivalent level of concern having probable serious effects to human health

				(Article 57f - human health)
Water	7732-18-5	-	-	-
Hydrochloric acid	7647-01-0	-	Use restricted. See entry 75. (see link for restriction details)	-

After the sunset date the use of this substance requires either an authorization or can only be used for exempted uses, e.g. use in scientific research and development which includes routine analytics or use as intermediate.

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

<https://echa.europa.eu/candidate-list-table>

<https://echa.europa.eu/authorisation-list>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
1,4-Dioxane	123-91-1	Listed	Not applicable	Not applicable	Not applicable
Water	7732-18-5	Listed	Not applicable	Not applicable	Not applicable
Hydrochloric acid	7647-01-0	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
1,4-Dioxane	123-91-1	Not applicable	Not applicable	Not applicable	Not applicable
Water	7732-18-5	Not applicable	Not applicable	Not applicable	Not applicable
Hydrochloric acid	7647-01-0	25 tonne	250 tonne	Not applicable	Annex I - Y34

16. Other Information

Prepared By

Product stewardship (Regulatory Affairs)
Thermo Fisher Scientific
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19-Dec-2025

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19-Dec-2025

Revision Summary

Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS