

SAFETY DATA SHEET

Creation Date 09-May-2012

Revision Date 19-Dec-2025

Revision Number 9

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name Hydrogen chloride, 4N solution in 1,4-dioxane

Cat No. : AC388360000; AC388361000; AC388368000

Synonyms No information available

Recommended Use Laboratory chemicals.

Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11

Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99

CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Flammable liquids	Category 2
Acute Inhalation Toxicity - Vapors	Category 4
Skin Corrosion/Irritation	Category 1 A
Serious Eye Damage/Eye Irritation	Category 1
Carcinogenicity	Category 1B

Label Elements

Signal Word

Danger

Hazard Statements

Highly flammable liquid and vapor

Causes severe skin burns and eye damage

May cause cancer
Harmful if inhaled



Precautionary Statements

Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use only outdoors or in a well-ventilated area
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground and bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Keep cool
Wear respiratory protection
Wear protective gloves/protective clothing/eye protection/face protection
Take action to prevent static discharges
Use non-sparking tools

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing
Immediately call a POISON CENTER or doctor

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Take off contaminated clothing and wash before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Fire

In case of fire: Use CO₂, dry chemical, or foam to extinguish

Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Repeated exposure may cause skin dryness or cracking
Corrosive to the respiratory tract

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

Hazards resulting from a reaction with other chemicals under normal conditions of use

May form explosive peroxides.

Other hazards

Contains a known or suspected endocrine disruptor.
WARNING. Cancer - <https://www.p65warnings.ca.gov/>.

3. Composition/information on Ingredients

Component	CAS No	Weight %
1,4-Dioxane	123-91-1	85
Hydrogen chloride	7647-01-0	15

4. First-aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water mist may be used to cool closed containers. CO ₂ , dry chemical, dry sand, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	17 °C / 62.6 °F
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Hazardous Combustion Products

Carbon monoxide (CO). Carbon dioxide (CO₂). Thermal decomposition can lead to release of irritating gases and vapors. Hydrogen chloride gas.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health 3	Flammability 3	Instability 1	Physical hazards N/A
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6. Accidental release measures

Personal Precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions Should not be released into the environment.

Methods for Containment and Clean Up Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and Storage

Handling Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance. If peroxide formation is suspected, do not open or move container. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges.

Storage. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Flammables area. Containers should be dated when opened and tested periodically for the presence of peroxides. Should crystals form in a peroxidizable liquid, peroxidation may have occurred and the product should be considered extremely dangerous. In this instance, the container should only be opened remotely by professionals. Corrosives area. Store under an inert atmosphere. Air sensitive. Incompatible Materials. Bases. Strong oxidizing agents. Amines. Halogens. oxygen. Metals. Reducing Agent.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
1,4-Dioxane	TWA: 20 ppm Skin	(Vacated) TWA: 25 ppm (Vacated) TWA: 90 mg/m ³ Skin TWA: 100 ppm TWA: 360 mg/m ³	IDLH: 500 ppm Ceiling: 1 ppm Ceiling: 3.6 mg/m ³	TWA: 20 ppm
Hydrogen chloride	Ceiling: 2 ppm	Ceiling: 5 ppm Ceiling: 7 mg/m ³ (Vacated) Ceiling: 5 ppm (Vacated) Ceiling: 7 mg/m ³	IDLH: 50 ppm Ceiling: 5 ppm Ceiling: 7 mg/m ³	Ceiling: 2 ppm

Legend

ACGIH - American Conference of Governmental Industrial Hygienists
 OSHA - Occupational Safety and Health Administration
 NIOSH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures Use only under a chemical fume hood. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas.

Personal Protective Equipment

Eye/face Protection	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended Filter type:	Acid gases filter. Type E. Yellow. conforming to EN14387.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties**Appearance**

Physical State	Liquid
Color	Clear
Odor	No information available
Odor Threshold	No information available
Property	Values
Melting Point/Range	No data available
Softening Point	No data available
Boiling Point/Range	No information available
Flash Point	17 °C / 62.6 °F
Flammability (liquid)	Highly flammable
Flammability (solid,gas)	Not applicable
Explosion Limits	No data available

Remarks • **Method**

Method - No information available
On basis of test data
Liquid

Autoignition Temperature	No data available
Decomposition Temperature	No data available
pH	No information available
Viscosity	No data available
Water Solubility	Soluble
Solubility in other solvents	No information available
Partition Coefficient (n-octanol/water)	
Component	log Pow
1,4-Dioxane	-0.42
Vapor Pressure	No data available
Density / Specific Gravity	1.050
Bulk Density	Not applicable
Vapor Density	No data available
Particle characteristics	Not applicable (liquid)

Liquid
(Air = 1.0)

Other Information

Explosive Properties	Vapors may form explosive mixtures with air
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10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Hygroscopic. May form explosive peroxides.

Conditions to Avoid	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition. Exposure to moist air or water.
Incompatible Materials	Bases, Strong oxidizing agents, Amines, Halogens, oxygen, Metals, Reducing Agent
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Thermal decomposition can lead to release of irritating gases and vapors, Hydrogen chloride gas
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Not an expected route of exposure.
Ingestion	May be harmful if swallowed.
Eyes	Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness.
Skin	Avoid contact with skin. Causes burns. Skin Corrosion/Irritation.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
1,4-Dioxane	5170 mg/kg (Rat) 4200 mg/kg (Rat)	LD50 = 7600 mg/kg (Rabbit)	48.5 mg/L (Rat) 4 h
Hydrogen chloride	900 mg/kg (Rabbit)	> 5010 mg/kg (Rabbit)	LC50 = 4701 ppm (rat) 30 min (gas), LC50 = 588 ppm (4h) by extrapolation LC50 = 8.3 mg/L (rat) 30 min (aerosols) (MMAD < 5µm)

Toxicologically Synergistic Products	No information available
(b) skin corrosion/irritation;	Category 1 A
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization;	
Respiratory	No data available
Skin	No data available
(e) germ cell mutagenicity;	No data available
	Mutagenic effects have occurred in experimental animals
(f) carcinogenicity;	Category 1B
	The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
1,4-Dioxane	123-91-1	Group 2B	Reasonably Anticipated	A3	X	A3
Hydrogen chloride	7647-01-0	Not listed	Not listed	Not listed	Not listed	Not listed

IARC (International Agency for Research on Cancer)

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

NTP: (National Toxicity Program)

ACGIH: (American Conference of Governmental Industrial Hygienists)

Mexico - Occupational Exposure Limits - Carcinogens

NTP: (National Toxicity Program)

Known - Known Carcinogen

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

A1 - Known Human Carcinogen

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

ACGIH: (American Conference of Governmental Industrial Hygienists)

Mexico - Occupational Exposure Limits - Carcinogens

A1 - Confirmed Human Carcinogen

A2 - Suspected Human Carcinogen

A3 - Confirmed Animal Carcinogen

A4 - Not Classifiable as a Human Carcinogen

A5 - Not Suspected as a Human Carcinogen

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system.

(i) STOT-repeated exposure; No data available

Target Organs None known.

(j) aspiration hazard; No data available

Symptoms / effects,both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health Substance identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

12. Ecological information

Ecotoxicity

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
1,4-Dioxane	Not listed	LC50: = 9850 mg/L, 96h (Pimephales promelas) LC50: 10306 - 14742 mg/L, 96h static (Pimephales promelas) LC50: = 9850 mg/L, 96h flow-through (Pimephales promelas) LC50: > 10000 mg/L, 96h semi-static (Lepomis macrochirus) LC50: > 10000 mg/L, 96h static (Lepomis macrochirus)	EC50 = 610 mg/L 5 min EC50 = 668 mg/L 15 min EC50 = 733 mg/L 30 min	EC50 = 163 mg/L 48h

Persistence and Degradability Persistence is unlikely

Bioaccumulation/ Accumulation No information available.

Mobility . Will likely be mobile in the environment due to its water solubility.

Component	log Pow
1,4-Dioxane	-0.42

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

Component	RCRA - U Series Wastes	RCRA - P Series Wastes
1,4-Dioxane - 123-91-1	U108	-

14. Transport information

DOT

UN-No UN2924
Proper Shipping Name Flammable liquid, corrosive, n.o.s.
Technical Shipping Name Hydrogen chloride, 1,4-Dioxane
Hazard Class 3
Subsidiary Hazard Class 8
Packing Group II

TDG

UN-No UN2924
Proper Shipping Name Flammable liquid, corrosive, n.o.s.
Technical Shipping Name Hydrogen chloride, 1,4-Dioxane
Hazard Class 3
Subsidiary Hazard Class 8
Packing Group II

IATA

UN-No UN2924
Proper Shipping Name FLAMMABLE LIQUID, CORROSIVE, N.O.S.*
Technical Shipping Name Hydrogen chloride, 1,4-Dioxane
Hazard Class 3
Subsidiary Hazard Class 8
Packing Group II

IMDG/IMO

UN-No UN2924
Proper Shipping Name Flammable liquid, corrosive, n.o.s.
Technical Shipping Name Hydrogen chloride, 1,4-Dioxane
Hazard Class 3
Subsidiary Hazard Class 8
Packing Group II

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
1,4-Dioxane	123-91-1	X	ACTIVE	-
Hydrogen chloride	7647-01-0	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
1,4-Dioxane	123-91-1	X	-	204-661-8	X	X	X	X	X	KE-10463
Hydrogen chloride	7647-01-0	X	-	231-595-7	X	X	X	X	X	KE-20189

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting thresholds
1,4-Dioxane	123-91-1	85	0.1 %	-
Hydrogen chloride	7647-01-0	15	1.0 %	-

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

Component	CWA - Hazardous Substances	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants
Hydrogen chloride	X	5000 lb	-	-

Clean Air Act

Component	HAPS Data	Class 1 Ozone Depletors	Class 2 Ozone Depletors
1,4-Dioxane	X		-
Hydrogen chloride	X		-

OSHA - Occupational Safety and Health Administration

Component	Specifically Regulated Chemicals	Highly Hazardous Chemicals
Hydrogen chloride	-	TQ: 5000 lb

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

Component	Hazardous Substances RQs	CERCLA Extremely Hazardous Substances RQs	SARA Reportable Quantity (RQ)
1,4-Dioxane	100 lb	-	100 lb 45.4 kg
Hydrogen chloride	5000 lb	5000 lb	5000 lb 2270 kg

California Proposition 65

This product contains the following Proposition 65 chemicals.

Component	CAS No	California Prop. 65	Prop 65 NSRL	Category
1,4-Dioxane	123-91-1	Carcinogen	30 µg/day	Carcinogen

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
1,4-Dioxane	X	X	X	X	X
Hydrogen chloride	X	X	X	X	X

U.S. Department of Transportation

Reportable Quantity (RQ):	Y
DOT Marine Pollutant	N
DOT Severe Marine Pollutant	N

U.S. Department of Homeland Security

This product contains the following DHS chemicals:
Legend - STQs = Screening Threshold Quantities, APA = A placarded amount

Component	DHS Chemical Facility Anti-Terrorism Standard
Hydrogen chloride	Release STQs - 15000lb (concentration >=37%) Release STQs - 5000lb (anhydrous) Theft STQs - 500lb (anhydrous)

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
1,4-Dioxane	123-91-1	-	Use restricted. See entry 75. (see link for restriction details) Use restricted. See entry 28. (see link for restriction details)	SVHC Candidate list - 204-661-8 - Carcinogenic (Article 57a) Equivalent level of concern having probable serious effects to the environment (Article 57f - environment) Equivalent level of concern having probable serious effects to human health (Article 57f - human health)
Hydrogen chloride	7647-01-0	-	Use restricted. See entry 75. (see link for restriction details)	-

After the sunset date the use of this substance requires either an authorization or can only be used for exempted uses, e.g. use in scientific research and development which includes routine analytics or use as intermediate.

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

<https://echa.europa.eu/candidate-list-table>

<https://echa.europa.eu/authorisation-list>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
1,4-Dioxane	123-91-1	Listed	Not applicable	Not applicable	Not applicable
Hydrogen chloride	7647-01-0	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
1,4-Dioxane	123-91-1	Not applicable	Not applicable	Not applicable	Not applicable
Hydrogen chloride	7647-01-0	25 tonne	250 tonne	Not applicable	Annex I - Y34

16. Other Information

Prepared By	Product stewardship (Regulatory Affairs) Thermo Fisher Scientific email - begel.sdsdesk@thermofisher.com
Creation Date	09-May-2012
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Print Date	19-Dec-2025
Revision Summary	Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS