

SAFETY DATA SHEET

Creation Date 21-May-2012

Revision Date 19-Dec-2025

Revision Number 6

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name 1,6-Hexanediamine solution

Cat No. : AC411560000; AC411560010; AC411562500

Synonyms 1,6-Diaminohexane; Hexamethylenediamine

Recommended Use Laboratory chemicals.

Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11

Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99

CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute oral toxicity	Category 4
Acute dermal toxicity	Category 4
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word

Danger

Hazard Statements

Causes severe skin burns and eye damage
May cause respiratory irritation
Harmful if swallowed or in contact with skin

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Skin

Take off contaminated clothing and wash before reuse

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth

Do NOT induce vomiting

Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None identified

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
Hexamethylenediamine	124-09-4	60
Water	7732-18-5	40

4. First-aid measures

Eye Contact

Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Skin Contact

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is required.

Inhalation

Remove from exposure, lie down. Remove to fresh air. If breathing is difficult, give oxygen.

	If not breathing, give artificial respiration. Immediate medical attention is required. Get medical attention.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	Causes burns by all exposure routes. . Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Dry chemical. alcohol foam.
Unsuitable Extinguishing Media	No information available
Flash Point	116 °C / 240.8 °F
Method -	Open cup
Autoignition Temperature	No information available
Explosion Limits	
Upper	6.3%
Lower	0.7%
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products

Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO₂).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health
3

Flammability
0

Instability
0

Physical hazards
N/A

6. Accidental release measures

Personal Precautions	Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation.
Environmental Precautions	See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system.
Methods for Containment and Clean Up	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

7. Handling and Storage

Handling	Ensure adequate ventilation. Wear personal protective equipment/face protection. Avoid contact with skin and eyes. Do not breathe mist/vapors/spray.
Storage.	Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Incompatible Materials. Acids. Strong oxidizing agents. Acid anhydrides. Acid chlorides. Carbon dioxide (CO ₂).

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
Hexamethylenediamine	TWA: 0.5 ppm			TWA: 0.5 ppm

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended Filter type:	Particulates filter conforming to EN 143. or. Ammonia and organic ammonia derivatives filter. Type K. Green. conforming to EN14387.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State	Liquid
Color	Colorless
Odor	Fishy
Odor Threshold	No information available
Property	Values
Melting Point/Range	42 °C / 107.6 °F
Softening Point	No data available
Boiling Point/Range	No information available
Flash Point	116 °C / 240.8 °F
Flammability (liquid)	No data available
Flammability (solid,gas)	Not applicable
Explosion Limits	No data available

Remarks • Method

Autoignition Temperature	No data available
Decomposition Temperature	No data available
pH	No information available
Viscosity	No data available
Water Solubility	Moderately soluble
Solubility in other solvents	No information available
Partition Coefficient (n-octanol/water)	
Component	log Pow
Hexamethylenediamine	0.02
Vapor Pressure	No data available
Density / Specific Gravity	0.930
Bulk Density	Not applicable

Method - Open cup

Liquid

Liquid

Vapor Density	No data available	(Air = 1.0)
Particle characteristics	(liquid) Not applicable	
Other Information		
Molecular Formula	C6 H16 N2	
Molecular Weight	116.21	

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products.
Incompatible Materials	Acids, Strong oxidizing agents, Acid anhydrides, Acid chlorides, Carbon dioxide (CO ₂)
Hazardous Decomposition Products	Nitrogen oxides (NO _x), Carbon monoxide (CO), Carbon dioxide (CO ₂)
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Not an expected route of exposure.
Ingestion	May be harmful if swallowed.
Eyes	Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness.
Skin	Avoid contact with skin. Causes burns. Skin Corrosion/Irritation. Harmful in contact with skin.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Hexamethylenediamine	LD50 = 750 mg/kg (Rat)	LD50 = 1110 mg/kg (Rabbit)	-
Water	-	-	-

Toxicologically Synergistic Products	No information available
---	--------------------------

(b) skin corrosion/irritation; Category 1 B

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;

Respiratory	No data available
Skin	No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Hexamethylenediamine	124-09-4	Not listed	Not listed	Not listed	Not listed	Not listed
Water	7732-18-5	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system.

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; No data available

Other Adverse Effects The toxicological properties have not been fully investigated. See actual entry in RTECS for complete information

Symptoms / effects, both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated. See actual entry in RTECS for complete information.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains. Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Contains a substance which is: Harmful to aquatic organisms. The product contains following substances which are hazardous for the environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Hexamethylenediamine	EC50: = 14.8 mg/L, 96h (Pseudokirchneriella subcapitata) EC50: = 15 mg/L, 72h (Pseudokirchneriella subcapitata)	Leuciscus idus: LC50: 62 mg/L/96h	EC50 = 85 mg/L 2 h	EC50: = 23.4 mg/L, 48h (Daphnia magna)

Persistence and Degradability Soluble in water Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility . Will likely be mobile in the environment due to its water solubility.

Component	log Pow
Hexamethylenediamine	0.02

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and

national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN1783
 Proper Shipping Name HEXAMETHYLENEDIAMINE SOLUTION
 Hazard Class 8
 Packing Group II

TDG

UN-No UN1783
 Proper Shipping Name HEXAMETHYLENEDIAMINE SOLUTION
 Hazard Class 8
 Packing Group II

IATA

UN-No UN1783
 Proper Shipping Name HEXAMETHYLENEDIAMINE SOLUTION
 Hazard Class 8
 Packing Group II

IMDG/IMO

UN-No UN1783
 Proper Shipping Name HEXAMETHYLENEDIAMINE SOLUTION
 Hazard Class 8
 Packing Group II

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Hexamethylenediamine	124-09-4	X	ACTIVE	-
Water	7732-18-5	X	ACTIVE	-

Legend:

TSCA - US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

**TSCA - Per 40 CFR 751, Regulation of Certain Chemical
 Substances & Mixtures, Under TSCA Section 6(h) (PBT)**

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Hexamethylenediamine	124-09-4	X	-	204-679-6	X	X	X	X	X	KE-18611
Water	7732-18-5	X	-	231-791-2	X	X		X	X	KE-35400

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Hexamethylenediamine	X	X	-	-	-
Water	-	-	X	-	-

U.S. Department of Transportation

Reportable Quantity (RQ): N
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Hexamethylenediamine	124-09-4	-	Use restricted. See entry 75. (see link for restriction details)	-
Water	7732-18-5	-	-	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous
-----------	--------	----------	------------------------------	---------------------------	--------------------------

					Substances (RoHS)
Hexamethylenediamine	124-09-4	Listed	Not applicable	Not applicable	Not applicable
Water	7732-18-5	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Hexamethylenediamine	124-09-4	Not applicable	Not applicable	Not applicable	Not applicable
Water	7732-18-5	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By

Product stewardship (Regulatory Affairs)
Thermo Fisher Scientific
email - begel.sdsdesk@thermofisher.com

Creation Date

21-May-2012

Revision Date

19-Dec-2025

Print Date

19-Dec-2025

Revision Summary

Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS