

# SAFETY DATA SHEET

Creation Date 22-Sep-2009

Revision Date 19-Dec-2025

Revision Number 6

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

## 1. Identification

**Product Name** Hexyl isocyanate

**Cat No. :** AC411660000; AC411660050; AC411660250; AC411661000

**CAS No** 2525-62-4  
**Synonyms** 1-Isocyanatohexane; Hexane, 1-isocyanato-

**Recommended Use** Laboratory chemicals.  
**Uses advised against** Food, drug, pesticide or biocidal product use.

### Details of the supplier of the safety data sheet

#### Company

Fisher Scientific Company  
One Reagent Lane  
Fair Lawn, NJ 07410  
Tel: (201) 796-7100

Acros Organics  
One Reagent Lane  
Fair Lawn, NJ 07410

#### **Emergency Telephone Number**

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

## 2. Hazard(s) identification

### Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Flammable liquids	Category 3
Acute oral toxicity	Category 4
Acute dermal toxicity	Category 4
Acute Inhalation Toxicity - Vapors	Category 4
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Respiratory Sensitization	Category 1
Skin Sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

### Label Elements

**Signal Word**

Danger

**Hazard Statements**

Flammable liquid and vapor

May cause an allergic skin reaction

May cause respiratory irritation

Causes skin irritation

Causes serious eye irritation

May cause allergy or asthma symptoms or breathing difficulties if inhaled

Harmful if swallowed, in contact with skin or if inhaled

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Wear protective gloves/protective clothing/eye protection/face protection

Use only outdoors or in a well-ventilated area

Avoid breathing dust/fume/gas/mist/vapors/spray

In case of inadequate ventilation wear respiratory protection

Keep cool

Contaminated work clothing should not be allowed out of the workplace

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

Keep container tightly closed

Ground and bond container and receiving equipment

Use explosion-proof electrical/ventilating/lighting equipment

Take action to prevent static discharges

Use non-sparking tools

**Inhalation**

IF INHALED: Remove person to fresh air and keep comfortable for breathing

If experiencing respiratory symptoms: Call a POISON CENTER or doctor

**Skin**

Call a POISON CENTER or doctor if you feel unwell

If skin irritation or rash occurs: Get medical advice/attention

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

Take off contaminated clothing and wash before reuse

**Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

**Ingestion**

Rinse mouth

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

**Fire**In case of fire: Use CO<sub>2</sub>, dry chemical, or foam to extinguish**Storage**

Store in a well-ventilated place. Keep container tightly closed

Store locked up

**Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

None identified

**Hazards classified under paragraph (d)(1)(ii) of 1910.1200**

No information available

**3. Composition/information on Ingredients**

Component	CAS No	Weight %
Hexyl isocyanate	2525-62-4	99

**4. First-aid measures**

<b>General Advice</b>	If symptoms persist, call a physician.
<b>Eye Contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Skin Contact</b>	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
<b>Inhalation</b>	Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.
<b>Most important symptoms and effects</b>	None reasonably foreseeable. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
<b>Notes to Physician</b>	Treat symptomatically

**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Carbon dioxide (CO <sub>2</sub> ). Dry chemical. Water mist may be used to cool closed containers.
<b>Unsuitable Extinguishing Media</b>	No information available
<b>Flash Point</b>	59 °C / 138.2 °F
<b>Method -</b>	CC (closed cup)
<b>Autoignition Temperature</b>	No information available
<b>Explosion Limits</b>	
<b>Upper</b>	No data available
<b>Lower</b>	No data available
<b>Sensitivity to Mechanical Impact</b>	No information available
<b>Sensitivity to Static Discharge</b>	No information available

**Specific Hazards Arising from the Chemical**

Combustible material. Flammable. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Vapors may form explosive mixtures with air.

**Hazardous Combustion Products**

Nitrogen oxides (NO<sub>x</sub>). Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>). Hydrogen cyanide (hydrocyanic acid).

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**NFPA**Health  
3Flammability  
2Instability  
1Physical hazards  
N/A**6. Accidental release measures****Personal Precautions**

Ensure adequate ventilation. Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges.

**Environmental Precautions**

Should not be released into the environment.

**Methods for Containment and Clean Up**

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

**7. Handling and Storage****Handling**

Ensure adequate ventilation. Wear personal protective equipment/face protection. Avoid ingestion and inhalation. Do not get in eyes, on skin, or on clothing. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

**Storage.**

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Flammables area. Keep container tightly closed in a dry and well-ventilated place. Incompatible Materials. Acids. Strong oxidizing agents. Strong acids. Strong bases. Alcohols. Amines.

**8. Exposure controls / personal protection****Exposure Guidelines**

This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Engineering Measures**

Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas.

**Personal Protective Equipment****Eye/face Protection**

Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

**Skin and body protection**

Wear appropriate protective gloves and clothing to prevent skin exposure.

**Respiratory Protection**

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

**Recommended Filter type:**

Organic gases and vapours filter. Type A. Brown. conforming to EN14387.

**Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice.

**9. Physical and chemical properties****Appearance****Physical State**

Liquid

**Color**

Clear

**Odor**

Strong

**Odor Threshold**

No information available

<u>Property</u>	<u>Values</u>	<u>Remarks</u>	<u>• Method</u>
<b>Melting Point/Range</b>	< 0 °C / < 32 °F		
<b>Softening Point</b>	No data available		
<b>Boiling Point/Range</b>	162 - 164 °C / 323.6 - 327.2 °F	@ 760 MM HG	
<b>Flash Point</b>	59 °C / 138.2 °F	<b>Method</b> - CC (closed cup)	
<b>Flammability (liquid)</b>	Flammable	On basis of test data	
<b>Flammability (solid,gas)</b>	Not applicable	Liquid	
<b>Explosion Limits</b>	No data available		
<b>Autoignition Temperature</b>	No data available		
<b>Decomposition Temperature</b>	No data available		
<b>pH</b>	No information available		
<b>Viscosity</b>	No data available		
<b>Water Solubility</b>	Decomposes in contact with water		
<b>Solubility in other solvents</b>	No information available		
<b>Partition Coefficient (n-octanol/water)</b>			
<b>Vapor Pressure</b>	No information available		
<b>Density / Specific Gravity</b>	0.873 g/cm3		
<b>Bulk Density</b>	Not applicable	Liquid	
<b>Vapor Density</b>	No information available	(Air = 1.0)	
<b>Particle characteristics</b>	Not applicable (liquid)		
<b>Other Information</b>			
<b>Molecular Formula</b>	C7 H13 N O		
<b>Molecular Weight</b>	127.19		
<b>Explosive Properties</b>	explosive air/vapour mixtures possible		

## 10. Stability and reactivity

<b>Reactive Hazard</b>	None known, based on information available
<b>Stability</b>	Moisture sensitive.
<b>Conditions to Avoid</b>	Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Incompatible products. Exposure to moist air or water.
<b>Incompatible Materials</b>	Acids, Strong oxidizing agents, Strong acids, Strong bases, Alcohols, Amines
<b>Hazardous Decomposition Products</b>	Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO <sub>2</sub> ), Hydrogen cyanide (hydrocyanic acid)
<b>Hazardous Polymerization</b>	Hazardous polymerization does not occur.
<b>Hazardous Reactions</b>	None under normal processing.

## 11. Toxicological information

### Information on expected route of exposure

<b>Inhalation</b>	May produce an allergic reaction.
<b>Ingestion</b>	May cause allergic reaction. May be harmful if swallowed.
<b>Eyes</b>	Avoid contact with eyes. Irritating to eyes. Lachrymator (substance which increases the flow of tears). Sensitization.
<b>Skin</b>	May cause irritation. Avoid contact with skin. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Harmful in contact with skin.

### Toxicology data for the components

**Toxicologically Synergistic Products** No information available

**(b) skin corrosion/irritation;** Category 2

**(c) serious eye damage/irritation;** Category 2

**(d) respiratory or skin sensitization;**

**Respiratory** Category 1

**Skin** Category 1

No information available

**(e) germ cell mutagenicity;** No data available

**(f) carcinogenicity;**

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Hexyl isocyanate	2525-62-4	Not listed	Not listed	Not listed	Not listed	Not listed

**(g) reproductive toxicity;** No data available

**(h) STOT-single exposure;** Category 3

**Results / Target organs** Respiratory system.

**(i) STOT-repeated exposure;** No data available

**Target Organs** No information available.

**(j) aspiration hazard;** No data available

**Other Adverse Effects** The toxicological properties have not been fully investigated.

**Symptoms / effects, both acute and delayed** Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

**Other Adverse Effects** The toxicological properties have not been fully investigated.

**Endocrine Disrupting Properties** This product does not contain any known or suspected endocrine disruptors.

## 12. Ecological information

### Ecotoxicity

Do not empty into drains. Reacts with water so no ecotoxicity data for the substance is available.

**Persistence and Degradability** Soluble in water Persistence is unlikely based on information available.

**Bioaccumulation/ Accumulation** No information available.

**Mobility** Will likely be mobile in the environment due to its water solubility. Is not likely mobile in the environment.

### 13. Disposal considerations

**Waste Disposal Methods** Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

### 14. Transport information

#### DOT

UN-No UN2478  
 Proper Shipping Name ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.  
 Hazard Class 3  
 Subsidiary Hazard Class 6.1  
 Packing Group III

#### TDG

UN-No UN2478  
 Proper Shipping Name ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.  
 Hazard Class 3  
 Subsidiary Hazard Class 6.1  
 Packing Group III

#### IATA

UN-No UN2478  
 Proper Shipping Name ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.  
 Hazard Class 3  
 Subsidiary Hazard Class 6.1  
 Packing Group III

#### IMDG/IMO

UN-No UN2478  
 Proper Shipping Name ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.  
 Hazard Class 3  
 Subsidiary Hazard Class 6.1  
 Packing Group III

### 15. Regulatory Information

#### United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Hexyl isocyanate	2525-62-4	X	ACTIVE	-

#### Legend:

**TSCA** US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

**TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)**

Not applicable

**TSCA 12(b)** - Notices of Export

Not applicable

#### International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Hexyl isocyanate	2525-62-4	-	X	219-763-8	-	-	X	-	X	-

**KECL** - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

**U.S. Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)** Not applicable

**Clean Air Act** Not applicable

**OSHA - Occupational Safety and Health Administration** Not applicable

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**California Proposition 65** This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations** Not applicable

**U.S. Department of Transportation**

Reportable Quantity (RQ): N  
DOT Marine Pollutant N  
DOT Severe Marine Pollutant N

**U.S. Department of Homeland Security** This product does not contain any DHS chemicals.

**Other International Regulations**

**Mexico - Grade** No information available

**Authorisation/Restrictions according to EU REACH** Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Hexyl isocyanate	2525-62-4	-	-	-

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Hexyl isocyanate	2525-62-4	Not applicable	Not applicable	Not applicable	Not applicable



**Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?**

Not applicable

**Other International Regulations**

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Hexyl isocyanate	2525-62-4	Not applicable	Not applicable	Not applicable	Not applicable

**16. Other Information**

<b>Prepared By</b>	Product stewardship (Regulatory Affairs) Thermo Fisher Scientific email - begel.sdsdesk@thermofisher.com
<b>Creation Date</b>	22-Sep-2009
<b>Revision Date</b>	19-Dec-2025
<b>Print Date</b>	19-Dec-2025
<b>Revision Summary</b>	Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of SDS**