

SAFETY DATA SHEET

Revision Date 19-Dec-2025

Revision Number 5

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name	p-Phenylenediamine dihydrochloride
Cat No. :	AC417480000; AC417480250; AC417481000
CAS No	624-18-0
Synonyms	p-Benzenediamine dihydr; p-Aminoaniline dihydrochloride; 4-Aminoaniline dihydrochloride
Recommended Use	Laboratory chemicals.
Uses advised against	Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute oral toxicity	Category 3
Acute dermal toxicity	Category 3
Acute Inhalation Toxicity - Dusts and Mists	Category 3
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1

Label Elements

Signal Word
Danger

Hazard Statements

May cause an allergic skin reaction
Causes serious eye irritation
Toxic if swallowed, in contact with skin or if inhaled

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Contaminated work clothing should not be allowed out of the workplace

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing
Call a POISON CENTER or doctor

Skin

IF ON SKIN: Wash with plenty of soap and water
Call a POISON CENTER or doctor if you feel unwell
Take off immediately all contaminated clothing
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor
Rinse mouth

Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Very toxic to aquatic life with long lasting effects

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
p-Phenylenediamine dihydrochloride	624-18-0	> 99

4. First-aid measures

Eye Contact

Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Skin Contact

Wash off immediately with soap and plenty of water while removing all contaminated

	clothes and shoes. Get medical attention. Take off contaminated clothing and shoes immediately.
Inhalation	Remove from exposure, lie down. Remove to fresh air. If not breathing, give artificial respiration. Immediate medical attention is required.
Ingestion	Never give anything by mouth to an unconscious person. Drink plenty of water. Call a physician immediately. If possible drink milk afterwards.
Most important symptoms and effects	May cause allergic skin reaction. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable Extinguishing Media	No information available
Flash Point	No information available
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

Thermal decomposition can lead to release of irritating gases and vapors.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health
3

Flammability
1

Instability
0

Physical hazards
N/A

6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required.
Environmental Precautions	Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

Methods for Containment and Clean Up Sweep up and shovel into suitable containers for disposal.

7. Handling and Storage

Handling	Avoid contact with skin and eyes. Avoid contact with skin and clothing. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Avoid breathing vapors or mists. Do not ingest. If swallowed then seek immediate medical assistance. Wash thoroughly after handling.
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Storage. Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Incompatible Materials. Oxidizing agent.

8. Exposure controls / personal protection

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limitsestablished by the region specific regulatory bodies.

Engineering Measures Ventilation systems. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type: Particulates filter conforming to EN 143.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance			
Physical State	Powder Solid		
Color	Grey		
Odor	Odorless		
Odor Threshold	No information available		
Property	Values	Remarks	• Method
Melting Point/Range	No data available		
Softening Point	No data available		
Boiling Point/Range	No information available		
Flash Point	No information available		
Flammability (liquid)	Not applicable		
Flammability (solid,gas)	No information available		
Explosion Limits	No data available		
Autoignition Temperature	No data available		
Decomposition Temperature	No data available		
pH	No information available		
Viscosity	Not applicable	Solid	
Water Solubility	Soluble		
Solubility in other solvents	No information available		
Partition Coefficient (n-octanol/water)			
Vapor Pressure	No data available		
Density / Specific Gravity	No data available > 1.0		
Bulk Density	No data available		
Vapor Density	Not applicable	Solid	
Particle characteristics	No data available		

Other Information

Molecular Formula C₆ H₈ N₂ · 2 H Cl
Molecular Weight 181.06
Evaporation Rate Not applicable - Solid

10. Stability and reactivity

Reactive Hazard None known, based on information available

Stability Stable under normal conditions.

Conditions to Avoid Incompatible products.

Incompatible Materials Oxidizing agent

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating gases and vapors

Hazardous Polymerization Hazardous polymerization does not occur.

Hazardous Reactions None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation Harmful by inhalation. May produce an allergic reaction. Avoid breathing dust or spray mist.
Ingestion May cause allergic reaction. May be harmful if swallowed.
Eyes Avoid contact with eyes. Irritating to eyes. Sensitization.
Skin May cause irritation. Avoid contact with skin. Harmful in contact with skin. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
p-Phenylenediamine dihydrochloride	LD50 = 147 mg/kg (Rat)	-	-

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; No data available

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;
Respiratory No data available
Skin Category 1
 May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
p-Phenylenediamine	624-18-0	Not listed	Not listed	Not listed	Not listed	Not listed

dihydrochloride						
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(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; Not applicable
Solid

Symptoms / effects, both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

Persistence and Degradability Soluble in water Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN1673
Hazard Class 6.1
Packing Group III

TDG

UN-No UN1673
Hazard Class 6.1
Packing Group III

IATA

UN-No UN2811
Proper Shipping Name TOXIC SOLID, ORGANIC, N.O.S.*
Hazard Class 6.1
Packing Group III

IMDG/IMO

UN-No UN2811
Proper Shipping Name Toxic solid, organic, n.o.s.

Hazard Class 6.1
Packing Group III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
p-Phenylenediamine dihydrochloride	624-18-0	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
p-Phenylenediamine dihydrochloride	624-18-0	X	-	210-834-9	X	X	X	X	X	KE-02178

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting thresholds
p-Phenylenediamine dihydrochloride	624-18-0	> 99	1.0 %	-

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
p-Phenylenediamine dihydrochloride	-	X	-	-	-

U.S. Department of Transportation

Reportable Quantity (RQ): N

DOT Marine Pollutant N

DOT Severe Marine Pollutant N

U.S. Department of Homeland Security

This product does not contain any DHS chemicals.

Other International Regulations**Mexico - Grade**

No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
p-Phenylenediamine dihydrochloride	624-18-0	-	Use restricted. See entry 75. (see link for restriction details)	-

REACH links<https://echa.europa.eu/substances-restricted-under-reach>**Safety, health and environmental regulations/legislation specific for the substance or mixture**

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
p-Phenylenediamine dihydrochloride	624-18-0	Not applicable	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
p-Phenylenediamine dihydrochloride	624-18-0	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By	Product stewardship (Regulatory Affairs) Thermo Fisher Scientific email - begel.sdsdesk@thermofisher.com
Revision Date	19-Dec-2025
Print Date	19-Dec-2025
Revision Summary	Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS