

SAFETY DATA SHEET

Creation Date 11-Feb-2011

Revision Date 19-Dec-2025

Revision Number 7

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name 4,4'-Methylenebis(cyclohexyl isocyanate)

Cat No. : AC431790000: AC431790010; AC431791000

CAS No 5124-30-1
Synonyms No information available

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute Inhalation Toxicity - Vapors	Category 2
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Respiratory Sensitization	Category 1
Skin Sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	
Specific target organ toxicity - (repeated exposure)	Category 2
Target Organs - Lungs.	

Label Elements

Signal Word

Danger

Hazard Statements

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction

Fatal if inhaled

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause respiratory irritation

May cause damage to organs through prolonged or repeated exposure

**Precautionary Statements****Prevention**

Do not breathe dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area

Wear respiratory protection

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves/protective clothing/eye protection/face protection

In case of inadequate ventilation wear respiratory protection

Contaminated work clothing should not be allowed out of the workplace

Response

Get medical attention/advice if you feel unwell

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Immediately call a POISON CENTER or doctor

Call a POISON CENTER or doctor if you feel unwell

Skin

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing

If skin irritation or rash occurs: Get medical advice/attention

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

Storage

Store in a well-ventilated place. Keep container tightly closed

Store locked up

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None identified

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
4,4'-Methylenebis(cyclohexyl isocyanate)	5124-30-1	>88

4. First-aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	113 °C / 235.4 °F
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products

Carbon monoxide (CO). Carbon dioxide (CO₂). Nitrogen oxides (NO_x).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health
4

Flammability
1

Instability
1

Physical hazards
N/A

6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required. Keep people
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Environmental Precautions away from and upwind of spill/leak. Evacuate personnel to safe areas. Should not be released into the environment. Do not flush into surface water or sanitary sewer system.

Methods for Containment and Clean Up Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

7. Handling and Storage

Handling Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Storage. Keep containers tightly closed in a dry, cool and well-ventilated place. Store under an inert atmosphere. Incompatible Materials. Strong oxidizing agents. Amines. Strong bases. Heavy metals. Alcohols.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
4,4'-Methylenebis(cyclohexyl isocyanate)	TWA: 0.005 ppm	Skin (Vacated) Ceiling: 0.01 ppm (Vacated) Ceiling: 0.11 mg/m ³	Ceiling: 0.01 ppm Ceiling: 0.11 mg/m ³	TWA: 0.005 ppm

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

NIOSH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures Use only under a chemical fume hood. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type: Organic gases and vapours filter. Type A. Brown. conforming to EN14387.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State Liquid

Color

Odor

Odor Threshold No information available

No information available

Property	Values	Remarks	• Method
Melting Point/Range	19 - 23 °C / 66.2 - 73.4 °F		
Softening Point	No data available		
Boiling Point/Range	112 - 114 °C / 233.6 - 237.2 °F	@ 1010 hPa	
Flash Point	113 °C / 235.4 °F	Method - No information available	
Flammability (liquid)	No data available		
Flammability (solid,gas)	Not applicable	Liquid	
Explosion Limits	No data available		
Autoignition Temperature	No data available		
Decomposition Temperature	No data available		
pH	No information available		
Viscosity	No data available		
Water Solubility	Soluble		
Solubility in other solvents	No information available		
Partition Coefficient (n-octanol/water)			
Vapor Pressure	No data available		
Density / Specific Gravity	1.066		
Bulk Density	Not applicable	Liquid	
Vapor Density	No data available	(Air = 1.0)	
Particle characteristics	Not applicable (liquid)		
Other Information			
Molecular Formula	C15 H22 N2 O2		
Molecular Weight	262.35		

10. Stability and reactivity

Reactive Hazard	No
Stability	Moisture sensitive.
Conditions to Avoid	Incompatible products. Excess heat. Exposure to moist air or water.
Incompatible Materials	Strong oxidizing agents, Amines, Strong bases, Heavy metals, Alcohols
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Nitrogen oxides (NO _x)
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Toxic by inhalation. May cause pulmonary edema. Irritating to respiratory system. May cause allergic respiratory reaction. May produce an allergic reaction.
Ingestion	May cause allergic reaction. May be harmful if swallowed.
Eyes	Causes eye irritation. May cause burns. Avoid contact with eyes. Sensitization. Corrosive to the eyes and may cause severe damage including blindness.
Skin	Causes skin irritation. May cause sensitization by skin contact. Avoid contact with skin. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Causes burns.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
4,4'-Methylenebis(cyclohexyl isocyanate)	LD50 = 9900 mg/kg (Rat)	LD50 > 10000 mg/kg (Rabbit)	LC50 = 434 mg/m ³ (Rat) 4 h

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Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;

Respiratory

Category 1

Skin

Category 1

May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
4,4'-Methylenebis(cyclohexyl isocyanate)	5124-30-1	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs

Respiratory system.

(i) STOT-repeated exposure; No data available

Target Organs

No information available.

(j) aspiration hazard; No data available

Symptoms / effects, both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
4,4'-Methylenebis(cyclohexyl isocyanate)	Not listed	1.2-2.76 mg/L LC50 96h	Not listed	Not listed

Persistence and Degradability Soluble in water Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2206
Proper Shipping Name Isocyanates, toxic, n.o.s.
Technical Shipping Name Methylene bis(4-cyclohexylisocyanate)
Hazard Class 6.1
Packing Group II

TDG

UN-No UN2206
Proper Shipping Name Isocyanates, toxic, n.o.s.
Technical Shipping Name Methylene bis(4-cyclohexylisocyanate)
Hazard Class 6.1
Packing Group II

IATA

UN-No UN2206
Proper Shipping Name Isocyanates, toxic, n.o.s.
Technical Shipping Name Methylene bis(4-cyclohexylisocyanate)
Hazard Class 6.1
Packing Group II

IMDG/IMO

UN-No UN2206
Proper Shipping Name Isocyanates, toxic, n.o.s.
Technical Shipping Name Methylene bis(4-cyclohexylisocyanate)
Hazard Class 6.1
Packing Group II

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
4,4'-Methylenebis(cyclohexyl isocyanate)	5124-30-1	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
4,4'-Methylenebis(cyclohexyl	5124-30-1	X	-	225-863-2	X	X	X	X	X	KE-23837

isocyanate)										
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KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting thresholds
4,4'-Methylenebis(cyclohexyl isocyanate)	5124-30-1	>88	1.0 %	-

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
4,4'-Methylenebis(cyclohexyl isocyanate)	X	X	X	-	X

U.S. Department of Transportation

Reportable Quantity (RQ): N
 DOT Marine Pollutant N
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade Slight risk, Grade 1

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High

				Concern (SVHC)
4,4'-Methylenebis(cyclohexyl isocyanate)	5124-30-1	-	Use restricted. See entry 75. (see link for restriction details) Use restricted. See entry 74. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
4,4'-Methylenebis(cyclohexyl isocyanate)	5124-30-1	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
4,4'-Methylenebis(cyclohexyl isocyanate)	5124-30-1	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information**Prepared By**

Product stewardship (Regulatory Affairs)
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Revision Summary

Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS