SAFETY DATA SHEET

Creation Date 15-Dec-2011 **Revision Date** 21-Dec-2025 **Revision Number** 5

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name **1-(2,5-Dimethylphenyl)piperazine**

Cat No. : **L05744**

CAS No 1013-25-8
Synonyms No information available

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company
Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757

Emergency Telephone Number
For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US:**001-201-796-7100 / **Europe:** +32 14 57 52 99
CHEMTREC Tel. No. **US:**001-800-424-9300 / **Europe:**001-703-527-3887

2. Hazard(s) identification

Classification
This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute oral toxicity	Category 4
Acute dermal toxicity	Category 4
Skin Corrosion/Irritation	Category 1 C
Serious Eye Damage/Eye Irritation	Category 1

Label Elements

Signal Word
Danger

Hazard Statements
Causes severe skin burns and eye damage

Harmful if swallowed or in contact with skin

Precautionary Statements
Prevention
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection
Do not breathe dust/fume/gas/mist/vapors/spray
Response
Immediately call a POISON CENTER or doctor
Inhalation
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Skin
Take off contaminated clothing and wash before reuse
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Ingestion
Rinse mouth
Do NOT induce vomiting
Storage
Store locked up
Disposal
Dispose of contents/container to an approved waste disposal plant
Hazards not otherwise classified (HNOC)
None identified

Hazards classified under paragraph (d)(1)(ii) of 1910.1200
No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
1-(2,5-Xylyl)piperazine	1013-25-8	>95

4. First-aid measures

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.

Skin Contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is required.

Inhalation Remove from exposure, lie down. Remove to fresh air.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Drink plenty of water. If possible drink milk afterwards.

Most important symptoms and Causes burns by all exposure routes. Product is a corrosive material. Use of gastric

effects	lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray. Carbon dioxide (CO_2). Dry chemical. Alcohol resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	No information available
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical
Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products
Thermal decomposition can lead to release of irritating gases and vapors.
Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health	Flammability	Instability	Physical hazards
3	1	0	N/A

6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required.
Environmental Precautions	See Section 12 for additional Ecological Information.
Methods for Containment and Clean Up	Sweep up and shovel into suitable containers for disposal.

7. Handling and Storage

Handling	Do not breathe dust. Do not get in eyes, on skin, or on clothing. Handle product only in closed system or provide appropriate exhaust ventilation.
Storage.	Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep under nitrogen. Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Incompatible Materials. Strong oxidizing agents.

8. Exposure controls / personal protection

Exposure Guidelines	This product does not contain any hazardous materials with occupational exposure limitsestablished by the region specific regulatory bodies.
Engineering Measures	Ensure adequate ventilation, especially in confined areas. Ventilation systems. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Wear a NIOSH/MSHA or European Standard EN 149 approved full-facepiece airline respirator in the positive pressure mode with emergency escape provisions.
Recommended Filter type:	Particulates filter conforming to EN 143.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State	Solid		
Color	White		
Odor	Odorless		
Odor Threshold	No information available		
Property	**Values**	**Remarks**	**• Method**
Melting Point/Range	42 - 46 °C / 107.6 - 114.8 °F		
Softening Point	No data available		
Boiling Point/Range	No information available		
Flash Point	No information available	**Method -** No information available	
Flammability (liquid)	Not applicable	Solid	
Flammability (solid,gas)	No information available		
Explosion Limits	No data available		
Autoignition Temperature	No data available		
Decomposition Temperature	No data available		
pH	No information available		
Viscosity	Not applicable	Solid	
Water Solubility	Insoluble		
Solubility in other solvents	No information available		
Partition Coefficient (n-octanol/water)			
Vapor Pressure	No data available		
Density / Specific Gravity	No data available		
Bulk Density	No data available		
Vapor Density	Not applicable	Solid	
Particle characteristics	No data available		

Other Information

Molecular Formula	C12 H18 N2
Molecular Weight	190.29
Evaporation Rate	Not applicable - Solid

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions. Air sensitive.
Conditions to Avoid	Incompatible products. Exposure to air.

Incompatible Materials Strong oxidizing agents

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating gases and vapors

Hazardous Polymerization No information available.

Hazardous Reactions None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation Not an expected route of exposure.
Ingestion May be harmful if swallowed.
Eyes Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness.
Skin Avoid contact with skin. Causes burns. Skin Corrosion/Irritation. Harmful in contact with skin.

Toxicology data for the components

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; Category 1 C

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;
Respiratory No data available
Skin No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
1-(2,5-Xylyl)piperazine	1013-25-8	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; Not applicable
Solid

Other Adverse Effects The toxicological properties have not been fully investigated.

Symptoms / effects,both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains.

Persistence and Degradability Insoluble in water

Bioaccumulation/ Accumulation No information available.

Mobility Is not likely mobile in the environment due its low water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No	UN3259
Proper Shipping Name	AMINES, SOLID, CORROSIVE, N.O.S.
Technical Shipping Name	1-(2,5-Xylyl)piperazine
Hazard Class	8
Packing Group	III

TDG

UN-No	UN3259
Proper Shipping Name	AMINES, SOLID, CORROSIVE, N.O.S.
Technical Shipping Name	1-(2,5-Xylyl)piperazine
Hazard Class	8
Packing Group	III

IATA

UN-No	UN3259
Proper Shipping Name	AMINES, SOLID, CORROSIVE, N.O.S.*
Technical Shipping Name	1-(2,5-Xylyl)piperazine
Hazard Class	8
Packing Group	III

IMDG/IMO

UN-No	UN3259
Proper Shipping Name	AMINES, SOLID, CORROSIVE, N.O.S.
Technical Shipping Name	1-(2,5-Xylyl)piperazine
Hazard Class	8
Packing Group	III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
1-(2,5-Xylyl)piperazine	1013-25-8	-	-	-

Legend:
TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)
X - Listed
'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

International Inventories
Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
1-(2,5-Xylyl)piperazine	1013-25-8	-	-	213-795-6	-	-		-	-	-

KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

U.S. Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations Not applicable

U.S. Department of Transportation
Reportable Quantity (RQ): N
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
1-(2,5-Xylyl)piperazine	1013-25-8	-	-	-

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
1-(2,5-Xylyl)piperazine	1013-25-8	Not applicable	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?
Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
1-(2,5-Xylyl)piperazine	1013-25-8	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By Health, Safety and Environmental Department
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www.thermofisher.com

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS